



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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Ship today

D3161-3

Job Sheet 183596



Part No: D3161-3

Job Qty: 4 ea

Part Name: Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 02.04.26 New Issue NG IPP Rev:B 08-04-29 update seq. 1 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Small Fab-1		DAS 58 18/9/21
100	Small Fab	4 pcs	9/24/18	9/24/18	0.00	0.20	Small Fab-2		DAS 38 9-89
110	QC	4 pcs	9/24/18	9/24/18	0.00	0.00	QC5		DAS 38 9-89
120	Packaging	4 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1	SEP 21 2018	DAS 6 9-89
130	QC21-SA	4 Ea	9/24/18	9/24/18	0.00	0.00	QC21		DAS 6 9-89

Part Op Descriptions: 100 - Cut to length as per dwg (15.0" long) and punch end of hinge close. Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	5.7600 ft (1.44 ea)	90-Start up Operation	Soloasis

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	6	24	0

Part Specifications

Specifications could not be found.



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9:42 AM Dart.lajeunesse.marie

Container No: S112390



Part: D3161-3

Job No: 183596

Serial No/Batch: S112390

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/21/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					